Venom Products, LLC. 1289 Cormorant Avenue | Detroit lakes MN 56501 218.844.3283 phone | 218.844.5758 fax www.venomproducts.com



Installation Instructions For TEAM® XP Jackshaft Conversion Kit

DISCLAIMER: Installation of performance parts requires good mechanical ability and a complete understanding of the entire machine. The instructions we provide are guidelines only and will not thoroughly explain how to set up a racing vehicle. Claims of performance gains, durability, etc. are based on Venom Products, LLC. and others do not constitute a guarantee of similar performance in every application. We assume no liability for any errors in model applications. We reserve the right to change specifications, product quality, and application at any time without notice.

WARRANTY: The products are provided "as is" and there are no warranties, representations or conditions, expressed or implied, regarding them or any other goods or services provided by Venom Products, LLC. Venom Products disclaims any implied warranty or condition of merchantability, durability, or fitness for a particular purpose. No representation or other affirmation of fact, including but not limited to oral or written statements regarding performance of the products shall be deemed to be a warranty by Venom Product, LLC. In no event will Venom Products, LLC. be liable for incidental, indirect, special, or consequential damages, or any damages whatsoever resulting from loss of use arising in connection with these products. If you have questions about this product, please call 1-248-844-3283.

- 1. Remove the stock XP chaincase cover.
- 2. Unbolt top gear.
- 3. On clutch side; remove the gold bearing retainer behind the clutch.
- 4. Pull the entire jackshaft and clutch assembly straight out from the clutch side.
- a. You should be able to slide the bearing out of the housing without unbolting it from the chassis. If you find there is too much stress on the mount, unbolt it and press off the shaft from the backside.
- 5. Install new TEAM® shaft into the bearing housing before installing the bearing keeper.
- 6. Install new TEAM® clutch and align using the supplied shims and your *Venom Products alignment bar* (Part #930721).

7. FOR XR 1200 MODELS ONLY:

- a. An aluminum spacer is supplied to go behind the secondary. Slide spacer onto shaft and install TEAM® secondary. Check alignment with your *Venom Products alignment bar* (Part #930721). Add or remove shims accordingly.
- b. A floater plug is also included. Install plug, new bolt, and washer. There should be .040 to .060 float side-to-side with bolt tight. Add or remove shims to adjust float.

